

# Work Order ID 76973

**\*76973\***

Page 1

Thursday, November 24, 2011 1:35:24 PM

Item ID: D206-642-213 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube LH  
 Start Date: 11/24/2011 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 12/5/2011 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: *[Signature]* Date: 11-24 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100 DOCUMENT CONTROL 0.00 *Shp*  
**\*100\***  
 DC 0.00 *13-5-10*  
 Document Control Memo Photocopy bluefile & type labels per PPP206-642-213 CHG006 *//007*

110 Pick Kit 0.00  
**\*110\***  
 Packaging Memo 0.00 *13-5-10*

120 QC4- 100% Inspect kits for completeness 0.00 *Shp*  
**\*120\***  
 QC Memo 0.00 *13-5-10*  
 Quality Control



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 76973****\*76973\***

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Thursday, November 24, 2011 1:35:24 PM

Item ID: D206-642-213

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Skidtube LH

Start Date: 11/24/2011 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 12/5/2011 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Run Start

**\*NR1\***

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-  
213 Location: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MCJ 13-05-10

MF  
13-05-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries

# Picklist Print

Page 1

Thursday, November 24, 2011 1:35:29 PM

Work Order ID: 76973

\*76973\*

Parent Item: D206-642-213

\*D206-642-213\*

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW  
KitKJ/CP/JLM  
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M  
10.02.02 per IIN rev M EC verified by: JLM IPP REV:N 11.11.17  
PER IIN REVO DD VERF;EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN6-44A *AN6-44A* Bolt		Purchased	No			110	Each	459.0000	2	2			
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
ST343 7													
119127 7													
st510 452													
119036 452													
AN960C416 *AN960C416* washer	NAS1149C0463 R	Purchased	No			110	Each	0.0000	1	1			
AN960JD10 *AN960JD10* Washer	NAS1149D0363J	Purchased	No			110	Each	0.0000	8	8			
AN960JD416 *AN960JD416* Washer	NAS1149D0463J	Purchased	No			110	Each	0.0000	24	24			
AN960JD516 *AN960JD516* Washer	NAS1149D0563J	Purchased	No			110	Each	0.0000	8	8			
AN960JD616 *AN960JD616* Washer	NAS1149D0663J	Purchased	No			110	Each	0.0000	4	4			

\*\* 2 2 m123265 2x50

\*\* 1 1 m123248 8p

\*\* 8 8 m124392 8p

\*\* 24 24 m124778 8p

\*\* 8 8 m123248 8p

\*\* 4 4 m124670 8p 3-5-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Thursday, November 24, 2011 1:35:29 PM

Work Order ID: 76973

**\*76973\***

Parent Item: D206-642-213

**\*D206-642-213\***

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D206-642-241

Manufactured No

110

Each

0.0000

**\*D206-642-241\***

Replacement Skidtube

D206-651-041

Manufactured No

110

Each

12.0000

**\*D206-651-041\***

206A/B GHW

Location

Loc Qty

Loc Code

FG125

12

75480

12

D2652

Manufactured No

110

Each

863.0000

**\*D2652\***

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

819

73834

600

73835

183

73836

36

D2665-1

Manufactured No

110

Each

15.0000

**\*D2665-1\***

Saddle, LH Fwd Aft Out 206

Location

Loc Qty

Loc Code

ST436

15

52306

8

52848

2

55017

4

70264

1

1 1

\*\*

B901

1 1

\*\*

B990609 sp.

16 16

\*\*

B99030.

1 1

\*\*

B90202

sp135-10

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, November 24, 2011 1:35:29 PM

Work Order ID: 76973

**\*76973\***

Parent Item: D206-642-213

**\*D206-642-213\***

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2666-1

Manufactured No

110

Each

20.0000

**\*D2666-1\***

Saddle, LH Fwd Aft In 206

SMP

Location

Loc Qty

Loc Code

ST426

20

52847

6

55018

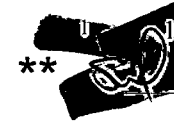
6

60296

4

60870

4



B 58464 SP

D2667-1

Manufactured No

110

Each

6.0000

**\*D2667-1\***

Saddle, LH Aft Out 206

SMP

Location

Loc Qty

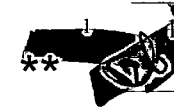
Loc Code

ST427

6

42409

6



B 79511 SP

D2668-1

Manufactured No

110

Each

7.0000

**\*D2668-1\***

Saddle, LH Aft In 206

SMP

Location

Loc Qty

Loc Code

ST427

7

40898

3

52348

4



SP 13-5-10

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 76973

**\*76973\***

Parent Item: D206-642-213

**\*D206-642-213\***

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

110

Each

2,251.000

**\*D2712\***

Set Screw

\*\*

~~3 5~~

B936868p

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

2201

71160

1

73837

200

76065

2000

SM

D2884

Manufactured No

110

Each

40.0000

**\*D2884\***

Saddle Spacer

\*\*

~~2 12~~

B93687. SP

Location

Loc Qty

Loc Code

FG

10

29453

10

ST025

30

73823

30

SM

D2885

Manufactured No

110

Each

66.0000

**\*D2885\***

Saddle Spacer

\*\*

~~2 2~~

1x B93688 SP  
1x B97226 13-5-10

Location

Loc Qty

Loc Code

FG

10

29199

10

ST025

56

73824

56

SM

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, November 24, 2011 1:35:29 PM

Work Order ID: 76973

**\*76973\***

Parent Item: D206-642-213

**\*D206-642-213\***

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110

Each

64.0000

**\*D3413-1\***

Ring

**\*\*** **0** **0** **B91117** **SP** **SD**

**SKP**

Location

Loc Qty

Loc Code

ST420

2

66387

1

70773

1

ST469

60

73822

60

ST473

2

71041

2

MS21042L3

Purchased

No

110

Each

7,996.000

**\*MS21042L3\***

Nut

**\*\*** **8** **8** **m124291** **SP13-S-10** **SD**

**SKP**

Location

Loc Qty

Loc Code

ST300

213

117441

16

117885

35

118451

5

118927

157

ST516

5994

119017

5994

ST518

1789

119075

1789

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

Thursday, November 24, 2011 1:35:29 PM

Work Order ID: 76973

**\*76973\***

Parent Item: D206-642-213

**\*D206-642-213\***

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

10,757.00

12

12

**\*MS21042L4\***

Nut

\*\*

m124231 Sp

Sm

## Location

## Loc Qty

## Loc Code

ST300

546

117441

51

117601

362

118451

133

ST516

5211

119017

5211

ST518

5000

119075

5000

MS21042L5

Purchased

No

110

Each

2,234.000

2

2

**\*MS21042L5\***

Nut

\*\*

m123900 Sp 13-5-10.

Sm

## Location

## Loc Qty

## Loc Code

ST300

734

116105

5

116548

43

117611

52

118179

496

118910

138

ST518

1500

119109

1500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries



# Picklist Print

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Thursday, November 24, 2011 1:35:29 PM

Work Order ID: 76973

**\*76973\***

Parent Item: D206-642-213

**\*D206-642-213\***

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L6

Purchased

No

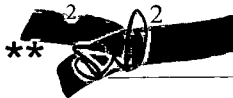
110

Each

1,456.000

**\*MS21042L6\***

Nut

**\*\***  **\*\***

m123248 sp.

Location

Loc Qty

Loc Code

ST300

456

117677

25

118384

5

118927

48

118968

328

119736

50

ST518

1000

119075

1000

AN3-41A

Purchased

No

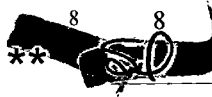
120

Each

1,447.000

**\*AN3-41A\***

Bolt

**\*\***  **\*\***

m123355 sp

Location

Loc Qty

Loc Code

st510

1447

119042

1447

AN4-6A

Purchased

No


120

Each

4,670.000

**\*AN4-6A\***

Bolt

**\*\***  **\*\***

m123355  
sp 13-5-10.

Location

Loc Qty

Loc Code

ST516

4670

119017

4670

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Work Order ID: 76973

\*76973\*

Parent Item: D206-642-213

\*D206-642-213\*

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C5A

Purchased

No

120

Each

463.0000

**\*AN4C5A\***  
BOLT

\*\* ~~SD~~ 11/23/26 SP

SKP

## Location

## Loc Qty

## Loc Code

FP-B

45

112243

45

ST355

418

112243

318

119017

100

AN5-11A

Purchased

No

120

Each

1,495.000

**\*AN5-11A\***  
Bolt

\*\* ~~SD~~ 11/23/33 SP

SKP

## Location

## Loc Qty

## Loc Code

ST337

21

117313

2

118191

19

ST518

1474

119512

1474

AN5-32A

Purchased

No

120

Each

191.0000

**\*AN5-32A\***  
Bolt

\*\* ~~SD~~ 11/24/36 SP

SKP

## Location

## Loc Qty

## Loc Code

ST339

191

118422

16

118628

50

118983

25

119328

100

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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Work Order ID: 76973

**\*76973\***

Parent Item: D206-642-213

**\*D206-642-213\***

Parent Item Name: Skidtube LH

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

AN5-7A

Purchased

No

120

Each

2,833.000

4

4

**AN5-7A\***

Bolt

\*\*



m 124561 8p

Shp

Location

Loc Qty

Loc Code

ST337

15

117313

14

118422

1

ST516

2818

119017

2818

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Work Order ID 76973

\*76973\*

Page 1

Thursday, November 24, 2011 1:35:24 PM

Item ID: D206-642-213 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube LH  
 Start Date: 11/24/2011 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 12/5/2011 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan:                      Date: 11-11-24 Tooling:                      Date:                      Run Start \*NR1\*  
 QC:                      Date:                      SPC (Y/N):                      Date:                      Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100 DOCUMENT CONTROL 0.00  
 \*100\*  
 DC Memo 0.00  
 Document Control Photocopy bluefile & type labels per PPP206-642-213 CHG006  
 007 see attachment

110: Pick Kit 0.00  
 \*110\*  
 Packaging Memo 0.00  
 Packaging

120 QC4- 100% Inspect kits for completeness 0.00  
 \*120\*  
 QC Memo 0.00  
 Quality Control

B93901

IX SP 13-5-11

## Change Record

PAGE 1 OF 1

Part Number: D206-642-213

Description: SKIDTUBE , LH

[illegible]



## 4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
1	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(1)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2666-1	SADDLE, AFT IN, LH
9							D2666-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			ID2712	SET-SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE

(2) MAY BE REQUIRED ON -213/-214 INSTALLATIONS

(3) NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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